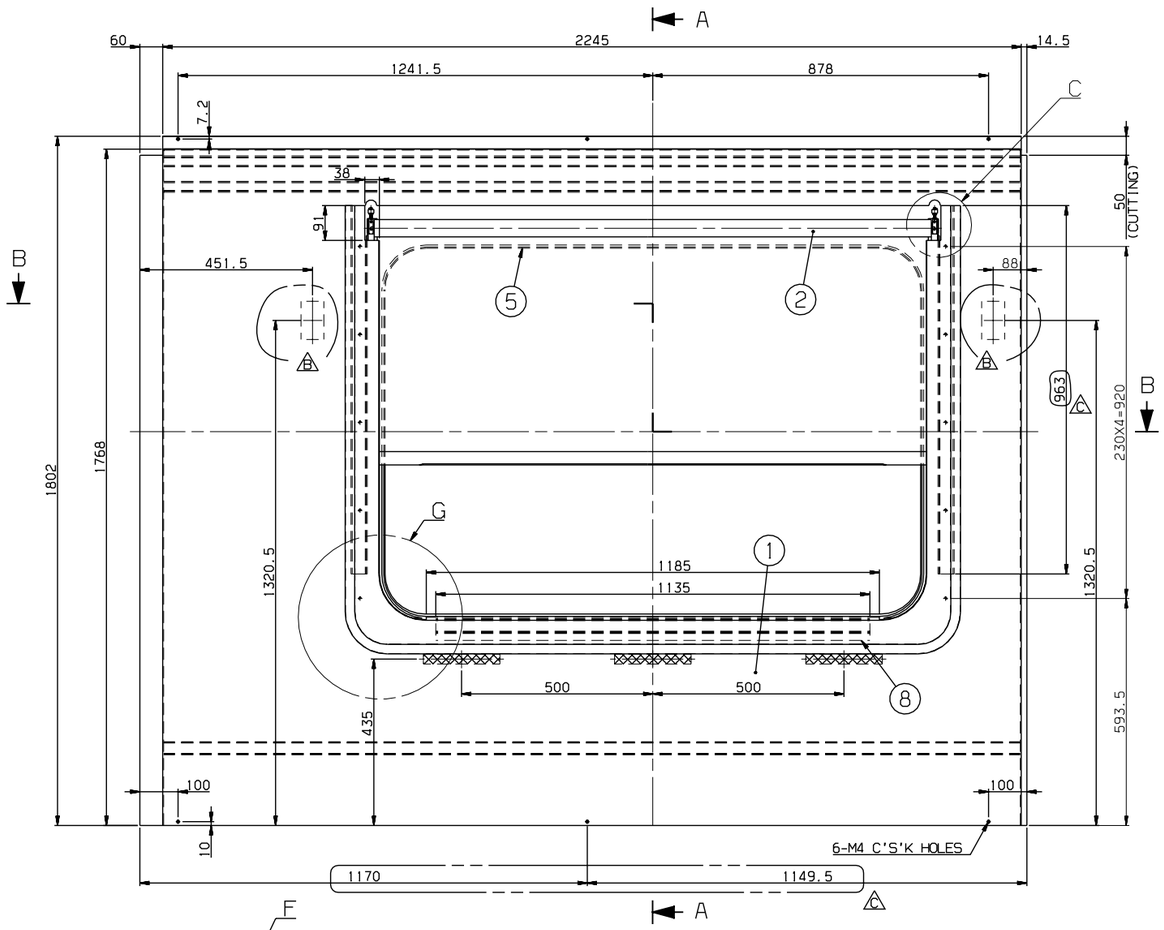
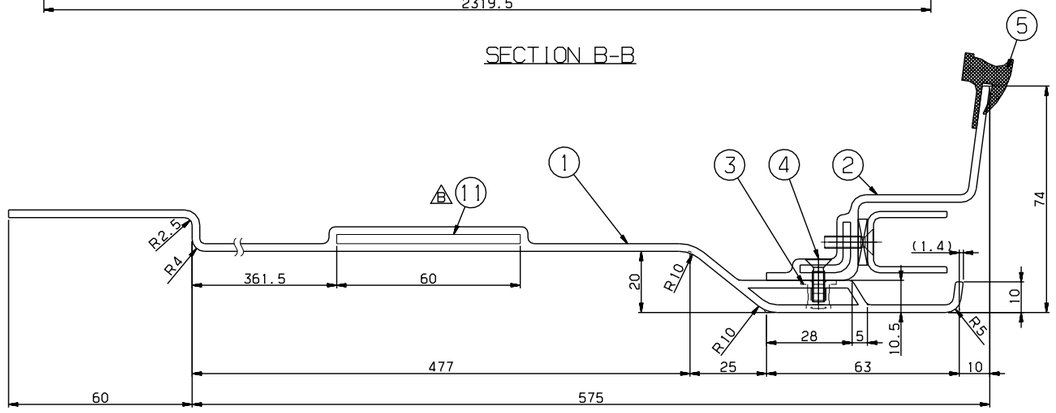
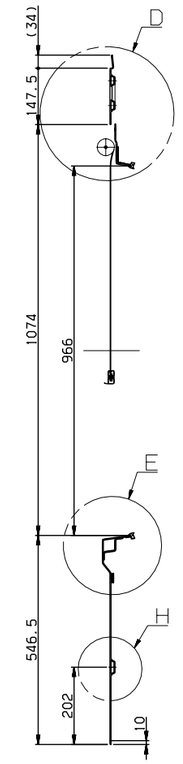
SPECIFICATION APPLIED



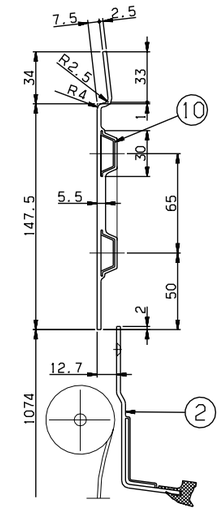
SECTION B-B



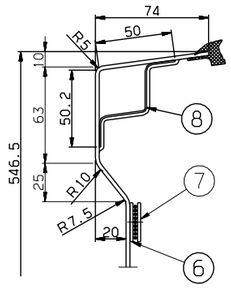
DETAIL F
SCALE=1/1



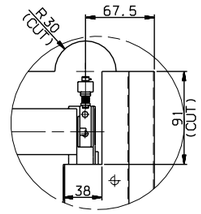
SECTION A-A



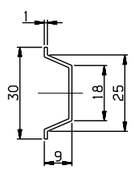
DETAIL D
SCALE=1/2



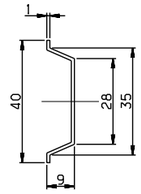
DETAIL E
SCALE=1/2



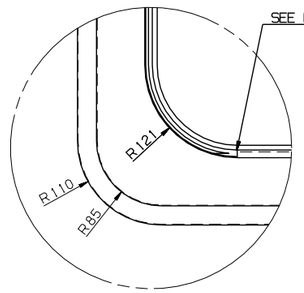
DETAIL C
SCALE=1/3



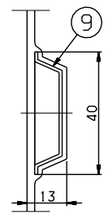
DETAIL #10
SCALE=1/1



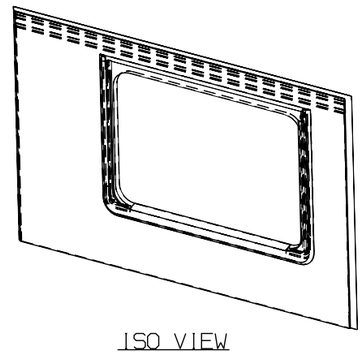
DETAIL #9
SCALE=1/1



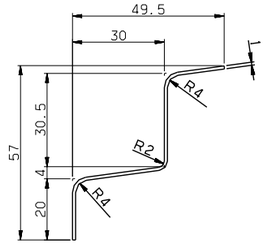
DETAIL G
SCALE=1/4



DETAIL H
SCALE=1/1



ISO VIEW



DETAIL #8
SCALE=1/1

NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047)AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 5 SHALL BE CUT ADEQUATELY AND USED
3. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
4. PART 6 SHALL BE FIXED ON THE PART 1, AND PART 7 SHALL BE DELIVERED SEPERATETLY
5. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
6. PART 4 SHOULD BE APPLIED WITH PART 12.

용접 WELDING		A	B
주철, 주강품 CASTING (±)			
	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
절삭 CUTTING	< 3	0.5	1
	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
용 접 GRADE		A	B
주강, 주강품 CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
용 접 GRADE		A	B	C
용접 구조물 WELDING (±)				
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2
용 접 GRADE		A	B	C
기계 가공품 MACHINING (±)				
규정사항은 일반공차표 GENERAL TOLERANCE				

기호 MARK	일자 DATE	내 용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Cx4	2014.12.18	ADDED PART NO.#12 & DIMENSION	3D5101-U181	H.U.LEE	K.B.PARK	J.Y.LEE
BX5	2011.02.10	ADDED PART NO.#11.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
AX1	2009.07.15	CHANGED PART NO.3.	3D5101-U081	Y.D.KIM	H.S.KIM	H.G.RYU

번호 NO.	부품번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
12	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
11	RFP51020AN0-011	SEAT,TAP	SUS304	2		PL,T3X100X60
10	RFP51020AN0-010	STIFFENER	A1050P	2		T1
9	RFP51020AN0-009	STIFFENER	A1050P	1		T1
8	RFP51020AN0-008	STIFFENER	SUS304	1		T1,L=1135
7	RFP51020AN0-007	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3550 L=200(DUAL TAPE)
6	RFP51020AN0-006	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3551 L=200(DUAL TAPE)
5	RFP51020AN0-005	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
4	RS60607-098S	SCREW,F.H	SUS304	10		M4X14
3	RFP51020AN0-003	NUTSERT	SUS304	10		M4
2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
1	RFP51020AN0-001	PANEL	FRP	1		T2.5

승인 APP	설계 DGN	검도 CHK	제도 DRG
H.G.RYU 2009.02.26	Y.D.KIM 2009.02.26	H.S.KIM 2009.02.26	S.W.LEE 2009.02.25

재질 MAT'L ASSY
중량 G.W

일반공차 MC B VO B CT B

SIZE A1 SCALE 1/8 SHEET 1 of 1

도면 번호 DRG. NO RFP51020AN0 Ver. 00 Rev. -C

명 칭 TITLE: WINDOW,MASK,TYPE O

3D5101 RFP- 난-PRJT 설리본솔

참조용 REF. NO. FPP08307

HYUNDAI Rotem 현대로템주식회사

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